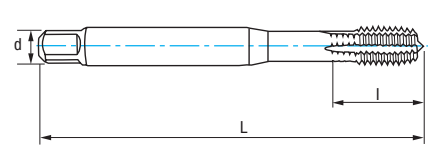
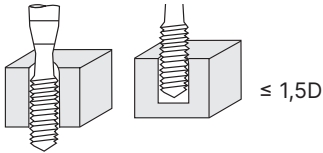


Ref. **3164**

MACHO MÁQUINA MÉTRICA LAMINACIÓN REFRIGERACIÓN INTERIOR
 Internal Cooling Cold Forming Metric Machine Tap
 Taraud machine métrique réfoleur lubrification interne



PMX
TICN
DIN 2174
C 2-3h
Tol. 6HX
60°



Material		Vc (m/min)
Grupo	Sub.	TICN
P	P.1	20-30
	P.2	20-30
	P.3	20-30
	P.4	8-15
M		6-12
N	N.1	15-22
	N.2	15-22
	N.3	20-40
	N.4	20-40
	N.5	20-40

Avance $f = P$ (Paso - Pitch - Pas)
 V_f (mm/min.) = r.p.m. x f
 $r.p.m. = \frac{V_c \times 1.000}{\pi \times \phi}$

M	P	L mm	l mm	d mm	a mm	N° Art. TICN	€
New! M5	0,80	70	12	6,00	4,90	86294	109,32
M6	1,00	80	16	6,00	4,90	69356	94,55
M8	1,25	90	18	8,00	6,20	69357	99,72
M10	1,50	100	20	10,00	8,00	69358	109,34
M12	1,75	110	24	9,00	7,00	69360	127,60
M14	2,00	110	25	11,00	9,00	69361	149,27
M16	2,00	110	27	12,00	9,00	69363	199,03

